Amendments to the Claims:

This listing of claims replaces all prior versions and listings of claims in the application:

Listing of Claims:

1-6. (Canceled)

7. (Currently Amended) A method of fabricating a load/unload ramp for a disc drive, the method comprising ~~steps of~~:

(a) providing ~~a mold having a cavity therein having a shape of~~ a load/unload ramp composition comprising a polymer and a lubricant selected from perfluoropolyether and derivatives thereof; and

(b) ~~plasticizing a polymer to form a polymer melt;~~

~~(c) mixing the polymer melt with a disc drive compatible lubricant wherein the disc drive compatible lubricant contains fluorine and acts as a releasing agent effective to provide a layer of predetermined thickness on the fabricated load/unload ramp;~~

~~(d)~~ injecting the composition ~~polymer melt/lubricant mixture~~ into a mold to form a load/unload ramp, wherein the amount of lubricant in the composition is sufficient to provide a layer of lubricant on a surface of the ramp with a thickness of between about 200 Å and about 500 Å ~~the cavity;~~

~~(e) solidifying the polymer melt/lubricant mixture to form the molded load/unload ramp in the cavity; and~~

~~(f) releasing the molded load/unload ramp from the cavity~~.

8. (Currently Amended) The method according to claim 7 wherein the ~~mixing step (c) further comprises selecting~~ perfluoropolyether derivative is selected from the group consisting of 2-Tetraol and 2-Dol ~~as the disc drive compatible lubricant~~.

9. (Canceled)

10. (Currently Amended) The method according to claim 7 wherein the ~~mixing step (c) further comprises using an~~ amount of ~~disc drive compatible~~ lubricant in the composition is sufficient ~~effective~~ to provide a layer with a ~~of predetermined~~ thickness between about 200 Å and about 350 Å.

11. (Currently Amended) The method according to claim 7 wherein the ~~mixing step (c) further comprises using an~~ amount of ~~disc drive compatible~~ lubricant in the composition is sufficient ~~effective~~ to provide a layer with a ~~of predetermined~~ thickness between about 200 Å and about 250 Å.

12. (Currently Amended) The method according to claim 7 wherein the amount of lubricant in the composition is ~~mixing step (c) further comprises using a final concentration of~~ 0.5% to 3% ~~lubricant in proportion to the polymer melt~~.

13. (Canceled)

14. (New) The method according to claim 7 wherein the composition further comprises a sufactant.

15. (New) The method according to claim 7 wherein the lubricant is perfluoropolyether.

16. (New) A molded polymeric part having a lubricant layer with a thickness of about 200 to about 500 Å on a surface thereof, wherein the lubricant is selected from perfluoropolyether and derivatives thereof.

17. (New) The molded part according to claim 16, wherein the lubricant is perfluoropolyether.